

MIG Welding Torch Air Cooled

Model: PSF250

Rating 225A @ 60% Duty Cycle Mixed Gases EN60974-7 Wire Size 0.6mm to 1.0mm

Torch Packages

ES250-3E ES250-4E

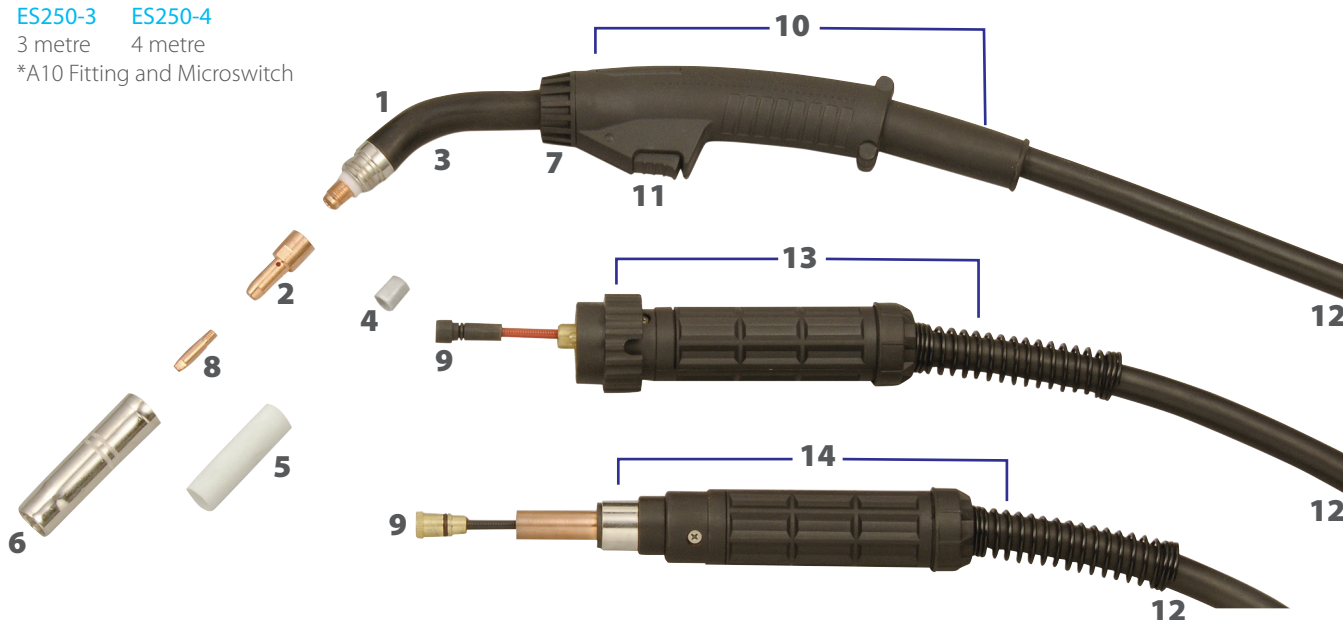
3 metre 4 metre

*Euro Fitting and Microswitch

ES250-3 ES250-4

3 metre 4 metre

*A10 Fitting and Microswitch



Main Consumables

| Code | Description | Pack Qty |
|------|--|----------|
| 1 | 366-315-880 Swan Neck PSF250 | 1 |
| 2 | 366-314-001 Tip Adaptor | 5 |
| 3 | 192-086-006 Neck Insulation Sleeve | 1 |
| 4 | 366-397-001 Insulation - Diffuser | 5 |
| 5 | 366-396-002 Nozzle Insulator | 5 |
| 6 | 366-854-881 Nozzle 14mm Bore c/w Insulator | 5 |
| | 366-946-881 Nozzle 12mm Bore c/w Insulator | 5 |
| 7 | 366-974-880 Locking Nut | 1 |

Contact Tips (ECU)

| | Size | Wire Size | Pack Qty |
|---|---------------------|-----------|----------|
| 8 | 153-500-001 M6x30mm | 0.6mm | 10 |
| | 153-500-002 M6x30mm | 0.8mm | 10 |
| | 153-500-003 M6x30mm | 0.9mm | 10 |
| | 153-500-004 M6x30mm | 1.0mm | 10 |
| | 153-500-005 M6x30mm | 1.2mm | 10 |

Contact Tips (CuCrZr)

| | | | |
|--|---------------------|-------|----|
| | 468-500-001 M6x27mm | 0.6mm | 10 |
| | 468-500-003 M6x27mm | 0.8mm | 10 |
| | 468-500-004 M6x27mm | 0.9mm | 10 |
| | 468-500-005 M6x27mm | 1.0mm | 10 |
| | 468-500-007 M6x27mm | 1.2mm | 10 |

Liners (Steel & PTFE)

| Code | Description | Pack Qty |
|------|------------------------------------|----------|
| 9 | 366-549-882 Steel 0.6-0.8mm x 3m | 1 |
| | 366-549-883 Steel 0.6-0.8mm x 4.5m | 1 |
| | 366-549-884 Steel 0.9-1.0mm x 3m | 1 |
| | 366-549-885 Steel 0.9-1.0mm x 4.5m | 1 |
| | 366-550-882 PTFE 0.8mm x 3m | 1 |
| | 366-550-883 PTFE 0.8mm x 4.5m | 1 |
| | 366-550-884 PTFE 0.9-1.0mm x 3m | 1 |
| | 366-550-885 PTFE 0.9-1.0mm x 4.5m | 1 |
| | 366-550-886 PTFE 1.2mm x 3m | 1 |
| | 366-550-887 PTFE 1.2mm x 4.5m | 1 |

Secondary Consumables

| | | |
|----|---|---|
| 10 | 156-436-002 Handle Complete | 1 |
| 11 | 366-980-880 Microswitch | 1 |
| 12 | ES2503 Cable Assy 3m | 1 |
| | ES2504 Cable Assy 4m | 1 |
| 13 | ES8000 Complete Euro Connection Kit c/w Support | 1 |
| 14 | ES8002 Complete A10 Connection Kit c/w Support | 1 |