

## Air Cooled Fume Extraction Torch

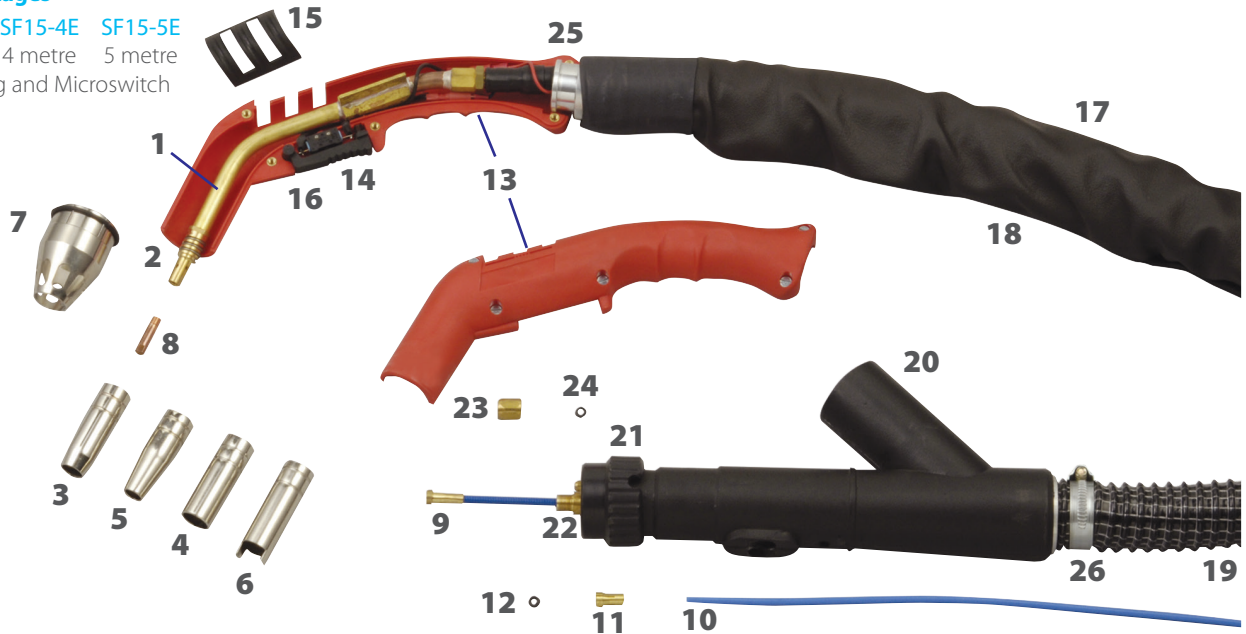
**Model: SF15** Rating 180A Co<sup>2</sup> / 150A Mixed Gases @ 60% Duty Cycle EN60974-7 Wire Size 0.6mm to 1.2mm

### Torch Packages

SF15-3E SF15-4E SF15-5E

3 metre 4 metre 5 metre

\*Euro Fitting and Microswitch



### Main Consumables

Code	Description	Pack Qty
1	SF1501 Swan Neck	1
2	SP1557 Shroud Spring	10
3	SP1570 Nozzle Conical	5
4	SP1571 Nozzle Cylindrical	5
5	SP1572 Nozzle Tapered	5
6	SP1574 Spot Welding Nozzle	5
7	SF1502 Outer Fume Nozzle	1

### Contact Tips (ECU M6 x 25mm)

8	SP1506 0.6mm Steel Wire	25
	SP1508 0.8mm Steel / 0.6mm Alum Wire	25
	SP1509 0.9mm Steel Wire	25
	SP1510 1.0mm Steel / 0.8mm Alum Wire	25
	SP1512 1.2mm Steel / 1.0mm Alum Wire	25

### Liners (Steel Plastic Coated)

9	SP1539 0.6 - 0.9mm x 3m - P.C Blue	1
	SP1549 0.6 - 0.9mm x 4m - P.C Blue	1
	SP1559 0.6 - 0.9mm x 5m - P.C Blue	1
	SP2432 1.0 - 1.2mm x 3m - P.C Red	1
	SP2442 1.0 - 1.2mm x 4m - P.C Red	1
	SP2452 1.0 - 1.2mm x 5m - P.C Red	1

### Liners (PTFE)

Code	Description	Pack Qty
10	SP1538T 0.6 - 0.8mm x 3m - Blue	1
	SP1548T 0.6 - 0.8mm x 4m - Blue	1
	SP1558T 0.6 - 0.8mm x 5m - Blue	1
	SP2432T 1.0 - 1.2mm x 3m - Red	1
	SP2442T 1.0 - 1.2mm x 4m - Red	1
	SP2452T 1.0 - 1.2mm x 5m - Red	1
11	SP1511 Liner Collet	5
12	SP1517 Liner 'O' Ring	10

### Secondary Consumables

13	SF1503 Fume Handle	1
14	SF1504 Handle Trigger	1
15	SF1506 Vent Control	1
16	SF1507 Microswitch	1
17	SF1510 1.5m Leather Cover	1
18	SP1503 Cable Assy 3m	1
	SP1504 Cable Assy 4m	1
	SP1505 Cable Assy 5m	1
19	SF1513 Flexible PVC Cover 3m	1
	SF1514 Flexible PVC Cover 4m	1
	SF1515 Flexible PVC Cover 5m	1
20	SF1516 Rear Extraction Chamber	1
21	SP1594 Gun Plug Nut	1
22	SP1595-S Gun Plug Body c/w Spring Pins	1
23	SP1597 Liner Nut	5
24	SP1596 Gun Plug 'O' Ring	10
25	SF1509 Front Swivel Connector	1
26	SF1511 Rear Swivel Connector	1