

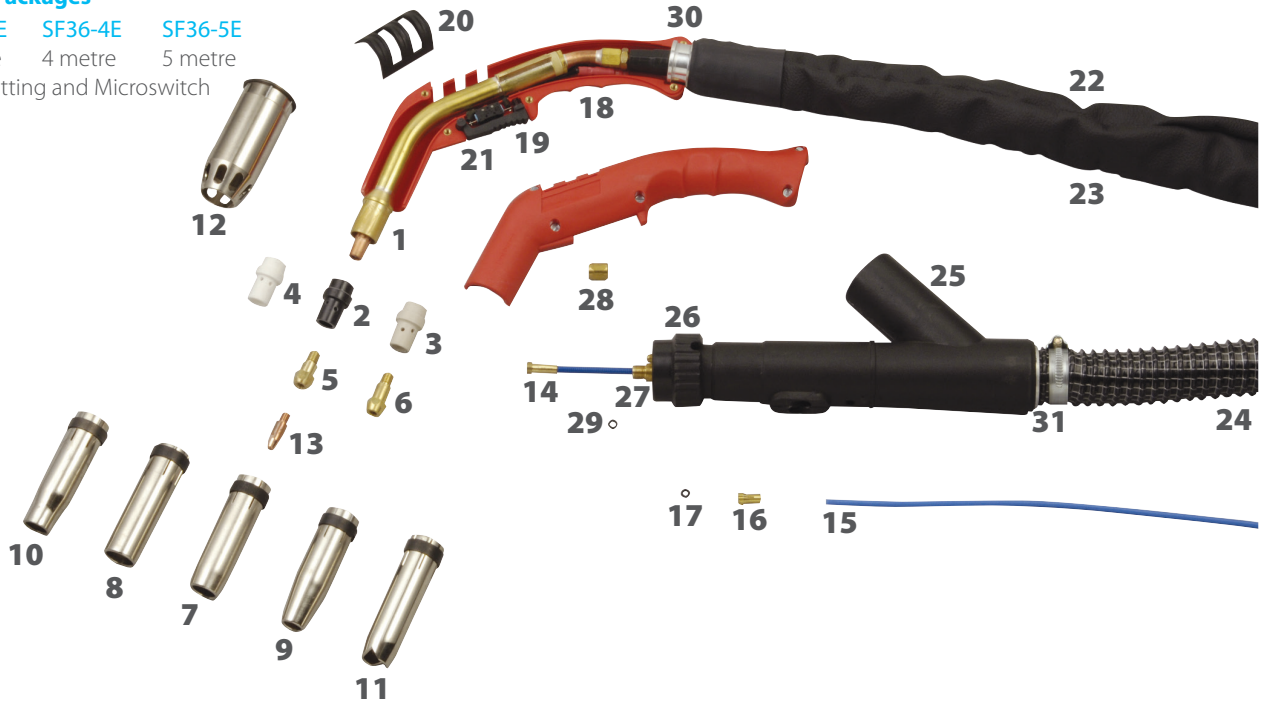
Air Cooled Fume Extraction Torch

Model: SF36 Rating 360A Co² / 340A Mixed Gases @ 60% Duty Cycle EN60974-7 Wire Size 0.6mm to 1.6mm

Torch Packages

SF36-3E SF36-4E SF36-5E
3 metre 4 metre 5 metre

*Euro Fitting and Microswitch



Main Consumables

Code	Description	Pack Qty
1	SF3601 Swan Neck	1
2	SP3658 Diffuser Black	5
3	SP3658W Diffuser White	5
4	SP3658C Diffuser Ceramic	5
5	SP3681 Tip Adapter Short M6 Tips	5
	SP3683 * Tip Adapter Short M8 Tips	5
6	SP3682 Tip Adapter Long M6 Tips	5
	SP3684 * Tip Adapter Long M8 Tips	5
7	SP3670 Nozzle Conical	5
8	SP3671 Nozzle Cylindrical	5
9	SP3672 Nozzle Tapered	5
10	SP3673 Nozzle Bottle	5
11	SP3674 Spot Welding Nozzle	5
12	SF3602 Outer Fume Nozzle	1

Contact Tips (ECU M6 x 28mm)

13	SP2406 0.6mm Steel Wire	25
	SP2408 0.8mm Steel / 0.6mm Alum Wire	25
	SP2409 0.9mm Steel Wire	25
	SP2410 1.0mm Steel / 0.8mm Alum Wire	25
	SP2412 1.2mm Steel / 1.0mm Alum Wire	25
	SP2414 1.4mm Steel Wire	25
	SP2416 1.6mm Steel Wire	25

For specifically marked ALU Tips add 'A' after the part number eg: SP2410A

* For 8mm Threaded Tips Use SP38 / SP50 Series See Page 194 Item No. 6

Contact Tips (CuCrZr M6 x 28mm)

Code	Description	Pack Qty
13	SP2508 0.8mm Steel / 0.6mm Alum Wire	25
	SP2509 0.9mm Steel Wire	25
	SP2510 1.0mm Steel / 0.8mm Alum Wire	25
	SP2512 1.2mm Steel / 1.0mm Alum Wire	25
	SP2516 1.6mm Steel Wire	25

Liners (Steel Plastic Coated)

14	SP1539 0.6 - 0.9mm x 3m - P.C Blue	1
	SP1549 0.6 - 0.9mm x 4m - P.C Blue	1
	SP1559 0.6 - 0.9mm x 5m - P.C Blue	1
	SP2432 1.0 - 1.2mm x 3m - P.C Red	1
	SP2442 1.0 - 1.2mm x 4m - P.C Red	1
	SP2452 1.0 - 1.2mm x 5m - P.C Red	1
	SP2436 1.6mm x 3m - P.C Yellow	1
	SP2446 1.6mm x 4m - P.C Yellow	1
	SP2456 1.6mm x 5m - P.C Yellow	1

Liners (PTFE)

15	SP1538T 0.6 - 0.8mm x 3m - Blue	1
	SP1548T 0.6 - 0.8mm x 4m - Blue	1
	SP1558T 0.6 - 0.8mm x 5m - Blue	1
	SP2432T 1.0 - 1.2mm x 3m - Red	1
	SP2442T 1.0 - 1.2mm x 4m - Red	1
	SP2452T 1.0 - 1.2mm x 5m - Red	1
	SP2436T 1.6mm x 3m - Yellow	1

Liners (PTFE) Continued

Code	Description	Pack Qty
15	SP2446T 1.6mm x 4m - Yellow	1
	SP2456T 1.6mm x 5m - Yellow	1
16	SP1511 Liner Collet 0.6mm-1.2mm	5
	SP1511-47 Liner Collet 1.6mm	5
17	SP1517 Liner 'O' Ring	10

Secondary Consumables

18	SF1503 Fume Handle	1
19	SF1504 Handle Trigger	1
20	SF1506 Vent Control	1
21	SF1507 Microswitch	1
22	SF1510 1.5m Leather Cover	1
23	SP3603 Cable Assy 3m	1
	SP3604 Cable Assy 4m	1
	SP3605 Cable Assy 5m	1
24	SF1513 Flexible PVC Cover 3m	1
	SF1514 Flexible PVC Cover 4m	1
	SF1515 Flexible PVC Cover 5m	1
25	SF1516 Rear Extraction Chamber	1
26	SP1594 Gun Plug Nut	1
27	SP1595-S Gun Plug Body c/w Spring Pins	1
28	SP1597 Liner Nut	5
29	SP1596 Gun Plug 'O' Ring	10
30	SF1509 Front Swivel Connector	1
31	SF1511 Rear Swivel Connector	1