

MIG Welding Torch Air Cooled

Model: SP2 Rating 200A Co² / 150A Mixed Gases @ 60% Duty Cycle EN60974-7 Wire Size 0.6mm to 1.2mm

Torch Packages

SP2-10E SP2-12E SP2-15E

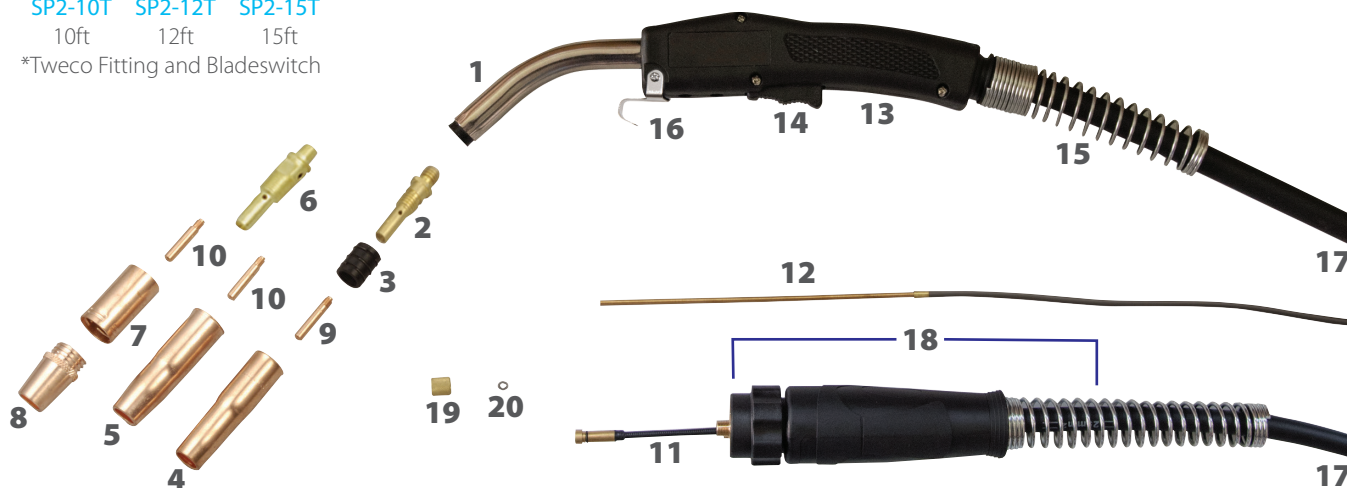
10ft 12ft 15ft

*Euro Fitting and Bladeswitch

SP2-10T SP2-12T SP2-15T

10ft 12ft 15ft

*Tweco Fitting and Bladeswitch



Main Consumables

Code	Description	Pack Qty
1	62J45 Conductor Tube 45° Metal Jacket	1
	62J60 Conductor Tube 60° Metal Jacket	1
2	52-23 Gas Diffuser 0.6mm Wire	5
	52 Gas Diffuser 0.8-1.2mm Wire	5
3	32 Nozzle Insulator - Adjustable	5
4	22-50 Nozzle Adj. 12mm Bore	5
	22-62 Nozzle Adj. 16mm Bore	5
5	23-37 Nozzle Self Insulated 9mm Bore	5
	23-50 Nozzle Self Insulated 12mm Bore	5
	23-62 Nozzle Self Insulated 16mm Bore	5
	23-75 Nozzle Self Insulated 19mm Bore	5
6	52FN Gas Diffuser CT Nozzles	5
7	34CT Insulator for CT Nozzles	5
8	24CT-37S CT Nozzle 9mm Bore	5
	24CT-50S CT Nozzle 12mm Bore	5
	24CT-62S CT Nozzle 16mm Bore	5
	24CT-75S CT Nozzle 19mm Bore	5

Contact Tips (ECU Standard & Heavy Duty)

9	14-23 Standard Ecu 0.6mm Wire	25
	14-30 Standard Ecu 0.8mm Wire	25
	14-35 Standard Ecu 0.9mm Wire	25
	14-40 Standard Ecu 1.0mm Wire	25
	14-45 Standard Ecu 1.2mm Wire	25
10	14H30 Heavy Duty Ecu 0.8mm Wire	25

Contact Tips (ECU Standard & Heavy Duty)(Continued)

Code	Description	Pack Qty
14H35	Heavy Duty Ecu 0.9mm Wire	25
14H40	Heavy Duty Ecu 1.0mm Wire	25
14H45	Heavy Duty Ecu 1.2mm Wire	25

Liners (Steel & PTFE)

11	42-23-15 Steel 0.6mm x 15ft	1
	42-3035-15 Steel 0.8-0.9mm x 15ft	1
	42-4045-15 Steel 1.0-1.2mm x 15ft	1
12	42N-3035-15 PTFE 0.6-0.9mm x 15ft	1
	42N-4045-15 PTFE 1.0-1.2mm x 15ft	1

Secondary Consumables

13	82 Handle c/w Screws & Nuts	1
14	92 Trigger	1
15	SP1702 Spring Support with Ball Joint	1
16	152 Gun Hanger	1
17	200-10E Cable Assy 10ft for Euro	1
	200-12E Cable Assy 12ft for Euro	1
	200-15E Cable Assy 15ft for Euro	1
	200-10 Cable Assy 10ft for Tweco	1
	200-12 Cable Assy 12ft for Tweco	1
	200-15 Cable Assy 15ft for Tweco	1
18	TW8001 Complete Euro Connection Kit c/w Spring Support	1
19	174EX-1C Liner Nut	1
20	SP1596 Gun Plug 'O' Ring	10