

## MIG Welding Torch Air Cooled

**Model: SP4** Rating 400A Co<sup>2</sup> / 350A Mixed Gases @ 60% Duty Cycle EN60974-7 Wire Size 0.6mm to 2.0mm

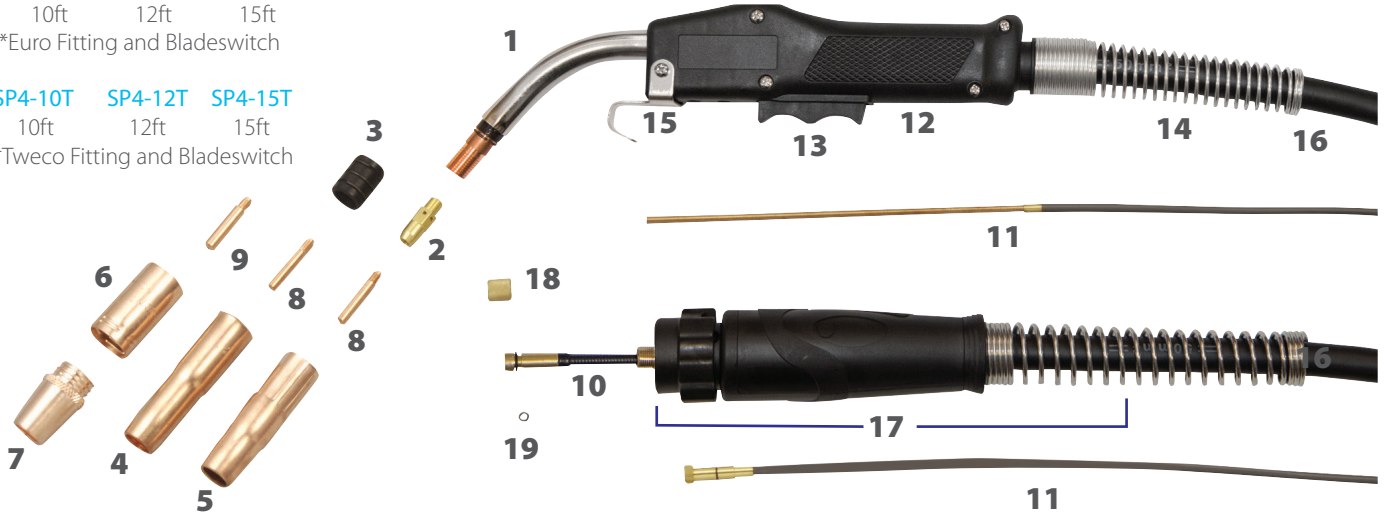
### Torch Packages

SP4-10E 10ft  
 SP4-12E 12ft  
 SP4-15E 15ft

\*Euro Fitting and Bladeswitch

SP4-10T 10ft  
 SP4-12T 12ft  
 SP4-15T 15ft

\*Tweco Fitting and Bladeswitch



### Main Consumables

Code	Description	Pack Qty
<b>1</b>	64J45 Conductor Tube 45° Metal Jacket	1
	64J60 Conductor Tube 60° Metal Jacket	1
	64J80 Conductor Tube 80° Metal Jacket	1
	64J180 Conductor Tube 180° Metal Jacket	1
<b>2</b>	54A Gas Diffuser	5
<b>3</b>	34A Nozzle Insulator - Adjustable	5
<b>4</b>	24A50 Nozzle Adj. 12mm Bore	5
	24A62 Nozzle Adj. 16mm Bore	5
	24A75 Nozzle Adj. 19mm Bore	5
<b>5</b>	24AH-50 Nozzle Adj. Heavy Duty 12mm Bore	5
	24AH-62 Nozzle Adj. Heavy Duty 16mm Bore	5
	24AH-75 Nozzle Adj. Heavy Duty 19mm Bore	5
<b>6</b>	34CT Insulator for CT Nozzles	5
<b>7</b>	24CT-37S CT Nozzle 9mm Bore	5
	24CT-50S CT Nozzle 12mm Bore	5
	24CT-62S CT Nozzle 16mm Bore	5
	24CT-75S CT Nozzle 19mm Bore	5

### Contact Tips (ECU Standard)

<b>8</b>	14-23 Standard Ecu 0.6mm Wire	25
	14-30 Standard Ecu 0.8mm Wire	25
	14-35 Standard Ecu 0.9mm Wire	25
	14-40 Standard Ecu 1.0mm Wire	25
	14-45 Standard Ecu 1.2mm Wire	25
	14-52 Standard Ecu 1.3mm Wire	25
	14-116 Standard Ecu 1.6mm Wire	25
	14-564 Standard Ecu 2.0mm Wire	25

### Contact Tips (ECU Heavy Duty)

Code	Description	Pack Qty
<b>9</b>	14H30 Heavy Duty Ecu 0.8mm Wire	25
	14H35 Heavy Duty Ecu 0.9mm Wire	25
	14H40 Heavy Duty Ecu 1.0mm Wire	25
	14H45 Heavy Duty Ecu 1.2mm Wire	25
	14H52 Heavy Duty Ecu 1.3mm Wire	25
	14H116 Heavy Duty Ecu 1.6mm Wire	25
	14H564 Heavy Duty Ecu 2.0mm Wire	25

### Liners (Steel & PTFE)

<b>10</b>	44-3545-15 Steel 0.9-1.2mm x 15ft	1
	44-116-15 Steel 1.6mm x 15ft	1
	44-564-15 Steel 2.0mm x 15ft	1
<b>11</b>	44N-3545-15 PTFE 0.9-1.2mm x 15ft	1
	44N-116-15 PTFE 1.6mm x 15ft	1

### Secondary Consumables

<b>12</b>	84A Handle c/w Screws & Nuts	1
<b>13</b>	94R Trigger	1
<b>14</b>	SP1703 Spring Support with Ball Joint	1
<b>15</b>	154 Gun Hanger	1
<b>16</b>	400-10E Cable Assy 10ft for Euro	1
	400-12E Cable Assy 12ft for Euro	1
	400-15E Cable Assy 15ft for Euro	1
	400-10 Cable Assy 10ft for Tweco	1
	400-12 Cable Assy 12ft for Tweco	1
	400-15 Cable Assy 15ft for Tweco	1
<b>17</b>	TW8001 Complete Euro Connection Kit c/w Spring Support	1
<b>18</b>	174EX-1C Liner Nut	1
<b>19</b>	SP1596 Gun Plug 'O' Ring	10