

MIG Welding Torch Air Cooled

Model: SP5 Rating 500A Co² / 400A Mixed Gases @ 60% Duty Cycle EN60974-7 Wire Size 0.9mm to 2.8mm

Torch Packages

SP5-10E SP5-12E SP5-15E

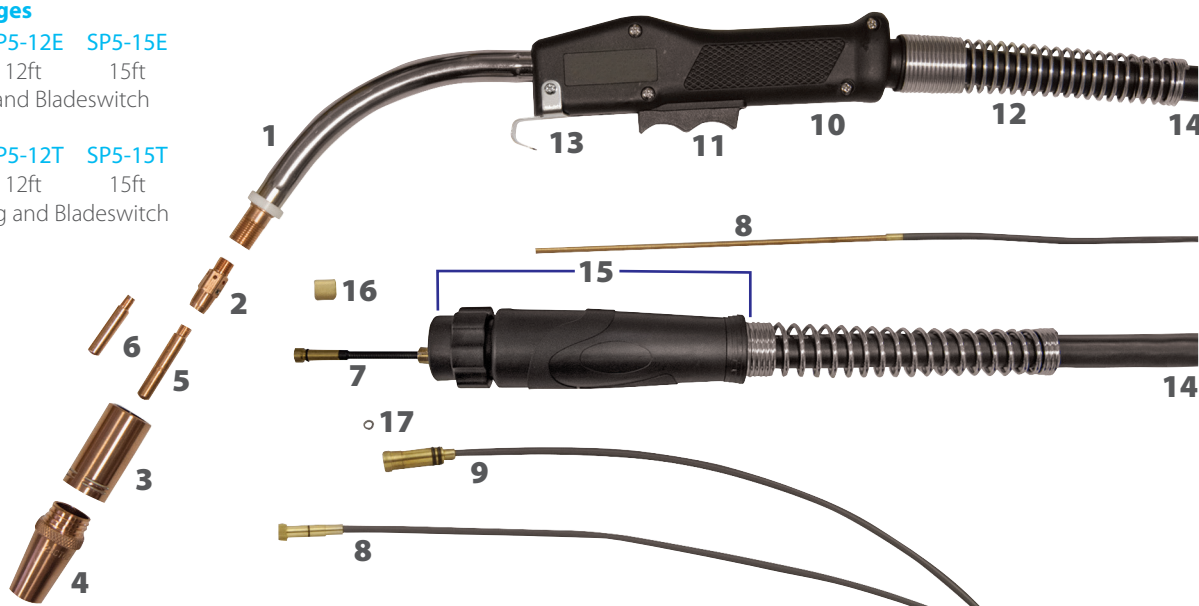
10ft 12ft 15ft

*Euro Fitting and Bladeswitch

SP5-10T SP5-12T SP5-15T

10ft 12ft 15ft

*Tweco Fitting and Bladeswitch



Main Consumables

Code	Description	Pack Qty
1 65J45	Conductor Tube 45° Metal Jacket	1
65J60	Conductor Tube 60° Metal Jacket	1
65J80	Conductor Tube 80° Metal Jacket	1
65J180	Conductor Tube 180° Metal Jacket	1
2 55SW	Gas Diffuser 0.9-1.6mm Wire	5
55	Gas Diffuser 2.0mm Wire	5
55H	Gas Diffuser 2.4-2.8mm Wire	5
3 35CT	Insulator for CT Nozzles	5
4 25CT-50	CT Nozzle 12mm Bore	5
25CT-62	CT Nozzle 16mm Bore	5
25CT-75	CT Nozzle 19mm Bore	5

Contact Tips (ECU Standard)

5 15H35	Standard Ecu 0.9mm Wire	25
15H40	Standard Ecu 1.0mm Wire	25
15H45	Standard Ecu 1.2mm Wire	25
15H52	Standard Ecu 1.3mm Wire	25
15H116	Standard Ecu 1.6mm Wire	25
15H564	Standard Ecu 2.0mm Wire	25
15H332	Standard Ecu 2.4mm Wire	25
15H764	Standard Ecu 2.8mm Wire	25

Contact Tips (ECU Flux Cored)

6 15HFC-45	Flux Cored Ecu 1.2mm Wire	25
15HFC-52	Flux Cored Ecu 1.3mm Wire	25
15HFC-116	Flux Cored Ecu 1.6mm Wire	25
15HFC-564	Flux Cored Ecu 2.0mm Wire	25
15HFC-332	Flux Cored Ecu 2.4mm Wire	25
15HFC-764	Flux Cored Ecu 2.8mm Wire	25

Liners (Steel & PTFE For Euro Terminations Only)

Code	Description	Pack Qty
7 44-3545-15	Steel 0.9-1.2mm x 15ft	1
44-116-15	Steel 1.6mm x 15ft	1
44-564-15	Steel 2.0mm x 15ft	1
8 44N-3545-15	PTFE 0.9-1.2mm x 15ft	1
44N-116-15	PTFE 1.6mm x 15ft	1

Liners (Steel & PTFE For Tweco Terminations Only)

9 45-3545-15	Steel 0.9-1.2mm x 15ft	1
45-116-15	Steel 1.6mm x 15ft	1
45-564-15	Steel 2.0mm x 15ft	1
45H-332-15	Steel 2.4mm x 15ft	1
45H-764-15	Steel 2.8mm x 15ft	1
9 45N-3545-15	PTFE 0.9-1.2mm x 15ft	1
45N-116-15	PTFE 1.6mm x 15ft	1

Secondary Consumables

10 85	Handle c/w Screws & Nuts	1
11 94R	Trigger	1
12 SP1703	Spring Support with Ball Joint	1
13 154	Gun Hanger	1
14 500-10E	Cable Assy 10ft for Euro	1
500-12E	Cable Assy 12ft for Euro	1
500-15E	Cable Assy 15ft for Euro	1
500-10	Cable Assy 10ft for Tweco	1
500-12	Cable Assy 12ft for Tweco	1
500-15	Cable Assy 15ft for Tweco	1
15 TW8001	Complete Euro Connection Kit c/w Spring Support	1
16 174EX-1C	Liner Nut	1
17 SP1596	Gun Plug 'O' Ring	10