

TIG Welding Torch Air Cooled

Models: WP9, WP9F, WP9FV, WP9P, WP9V

Rating 125A DC, 100A AC @ 60% Duty cycle EN60974-7 • 0.5mm to 2.4mm Electrodes



Torches - Basic

Code	Length	Head Style
WP9-12	12.5ft	Rigid
WP9-25	25ft	Rigid
WP9F-12	12.5ft	Flexible
WP9F-25	25ft	Flexible
WP9FV-12	12.5ft	Flexible/Valve
WP9FV-25	25ft	Flexible/Valve
WP9P-12	12.5ft	Pencil
WP9P-25	25ft	Pencil
WP9V-12	12.5ft	Valve
WP9V-25	25ft	Valve
WP9AK	Accessory Kit for: WP9, WP9F, WP9V, WP9FV	

Torches - Switched & Sheathed

Code	Length	Head Style
WP9-12SP	12.5ft	Rigid
WP9-25SP	25ft	Rigid
WP9F-12SP	12.5ft	Flexible
WP9F-25SP	25ft	Flexible
WP9P-12SP	12.5ft	Pencil
WP9P-25SP	25ft	Pencil
WP9V-12SP	12.5ft	Valve
WP9V-25SP	25ft	Valve
WP9PAK	Accessory Kit for: WP9P	

Consumables

Models: WP9, WP9F, WP9FV, WP9P, WP9V

Main Consumables

Code	Description	Pack Qty
1	WP9 Rigid Torch Body	1
2	WP9F Flexible Torch Body	1
3	WP9P Pencil Torch Body	1
4	WP9V Torch Body c/w Argon Valve	1
5	WP9FV Torch Body c/w Argon Valve	1
6	41V33 Short Back Cap	1
7	41V35 Medium Back Cap	1
8	41V24 Long Back Cap	1
9	98W77 Back Cap 'O' Ring	10

Collets

Code	Description	Pack Qty
10	13N20 Standard .020" (0.5mm)	5
	13N21 Standard .040" (1.0mm)	5
	13N22 Standard 1/16" (1.6mm)	5
	13N22M Standard 5/64" (2.0mm)	5
	13N23 Standard 3/32" (2.4mm)	5
11	13N20L Gas Lens .020" (0.5mm)	5
	13N21L Gas Lens .040" (1.0mm)	5
	13N22L Gas Lens 1/16" (1.6mm)	5
	13N23L Gas Lens 3/32" (2.4mm)	5

Collet Bodies

Code	Description	Pack Qty
12	13N25 .020" (0.5mm)	5
	13N26 .040" (1.0mm)	5
	13N27 1/16" (1.6mm)	5
	13N27M 5/64" (2.0mm)	5
	13N28 3/32" (2.4mm)	5

Gas Lens Bodies

Code	Description	Pack Qty
13	45V41 Standard .020" (0.5mm)	1
	45V42 Standard .040" (1.0mm)	1
	45V43 Standard 1/16" (1.6mm)	1
	45V46 Standard 5/64" (2.0mm)	1
	45V44 Standard 3/32" (2.4mm)	1
14	45V0204S Large Dia .020"-.040" (0.5 - 1.0mm)	1
	45V116S Large Dia 1/16" (1.6mm)	1
	45V64S Large Dia 3/32" (2.4mm)	1

Ceramic Cups

Code	Description	Pack Qty
15	13N08 Standard Cup 1/4" Bore	10
	13N09 Standard Cup 5/16" Bore	10
	13N10 Standard Cup 3/8" Bore	10
	13N11 Standard Cup 7/16" Bore	10
	13N12 Standard Cup 1/2" Bore	10
	13N13 Standard Cup 5/8" Bore	10
16	796F70 Long Cup 3/16" Bore	10
	796F71 Long Cup 1/4" Bore	10
	796F72 Long Cup 5/16" Bore	10
	796F73 Long Cup 3/8" Bore	10
17	796F74 X - Long Cup 3/16" Bore	10
	796F75 X - Long Cup 1/4" Bore	10
	796F76 X - Long Cup 5/16" Bore	10
	796F77 X - Long Cup 3/8" Bore	10

Gas Lens Cups

Code	Description	Pack Qty
18	53N58 Standard Cup 1/4" Bore	10
	53N59 Standard Cup 5/16" Bore	10
	53N60 Standard Cup 3/8" Bore	10
	53N61 Standard Cup 7/16" Bore	10
	53N61-S Standard Cup 1/2" Bore	10
19	57N75 Large Dia Cup 3/8" Bore	5
	57N74 Large Dia Cup 1/2" Bore	5
	53N88 Large Dia Cup 5/8" Bore	5
	53N87 Large Dia Cup 3/4" Bore	5

Secondary Consumables

Code	Description	Pack Qty
20	105Z55 Handle - Push On	1
	53N06 Handle - Screw On Old Style	1
21	607664 Switch Retaining Boot - BS1	1
22	950/M Microswitch - Bulbous Button SW1	1
	950/F Microswitch - Flat Button SW1-F	1
	950-40 Bulbous Microswitch c/w 4mt Cable	1
	950-80 Bulbous Microswitch c/w 8mt Cable	1
	950F-40 Flat Microswitch c/w 4m Cable	1
	950F-80 Flat Microswitch c/w 8m Cable	1
23	598882 Standard Heat Shield	1
24	54N63-20 Large Gas Lens Heat Shield	1
25	VS-2 Valve Stem WP9V Head	1
26	57Y01 Mono Power Cable Assy 12.5ft - 3/8" Bsp	1
	57Y03 Mono Power Cable Assy 25ft - 3/8" Bsp	1
27	57Y01-2D 2 Piece Power Cable Assy 12.5ft - Dinse / 3/8" Bsp	1
	57Y03-2D 2 Piece Power Cable Assy 25ft - Dinse / 3/8" Bsp	1
28	0315071 Insulation Boot	5
29	ZC917-10B 10ft Zipper Cover	1
	ZC917-22B 22ft Zipper Cover	1

Optional Two Piece Cables Available At No Extra Cost

For Lug Termination Add -2 to Part Number Eg: WP9-12-2SP
For Dinse Termination Add -2D to Part Number Eg: WP9-12-2DSP



*Please specify size of dinse plug required

Torch Package Contents

Basic Package

Head • Back Cap • Handle • Cables

Switch & Sheathed Package

Head • Back Cap • Handle • Cables

• Bulbous Style Microswitch c/w 2 Core Cable

• Switch Retaining Boot & Zipper Cover

Standard Mono Cable Fittings

3/8" Bsp Right Hand Female

Optional 2 Piece Cable Fittings

3/8" Bsp Right Hand Female On Gas - Dinse Plug On Power